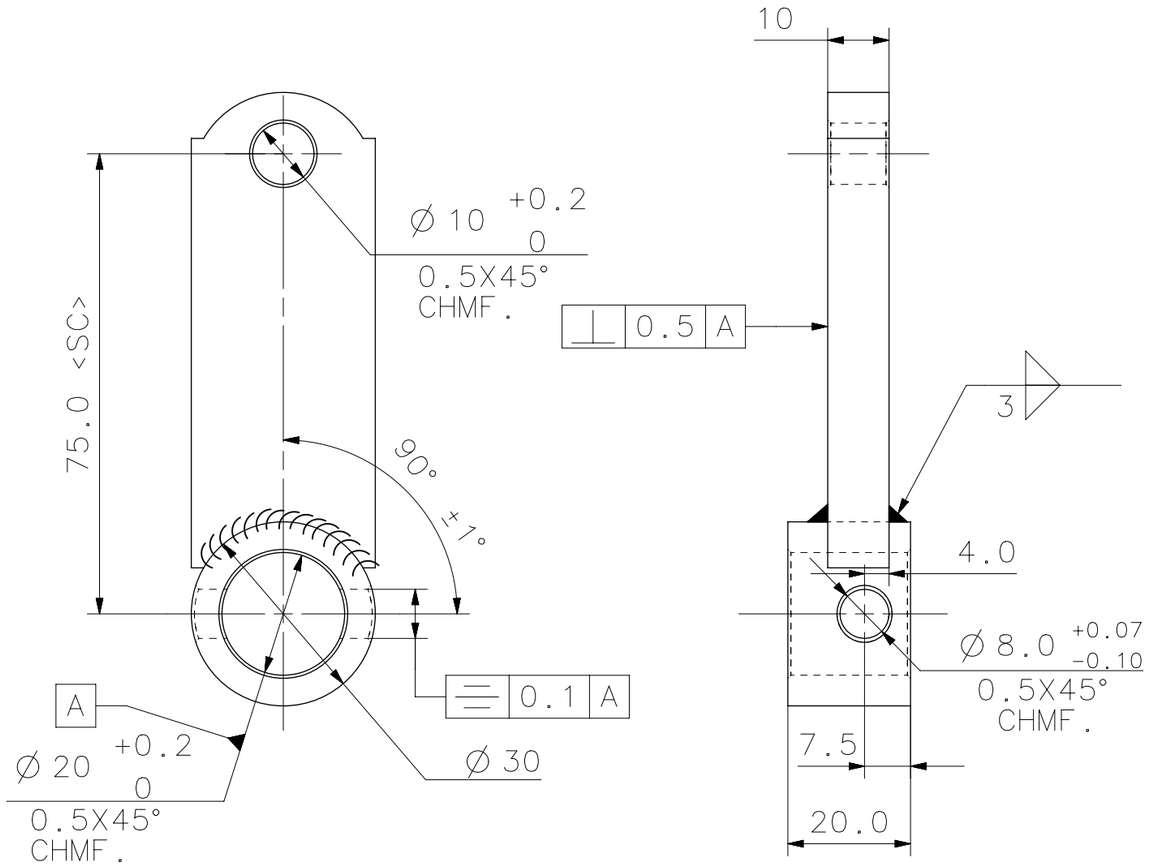
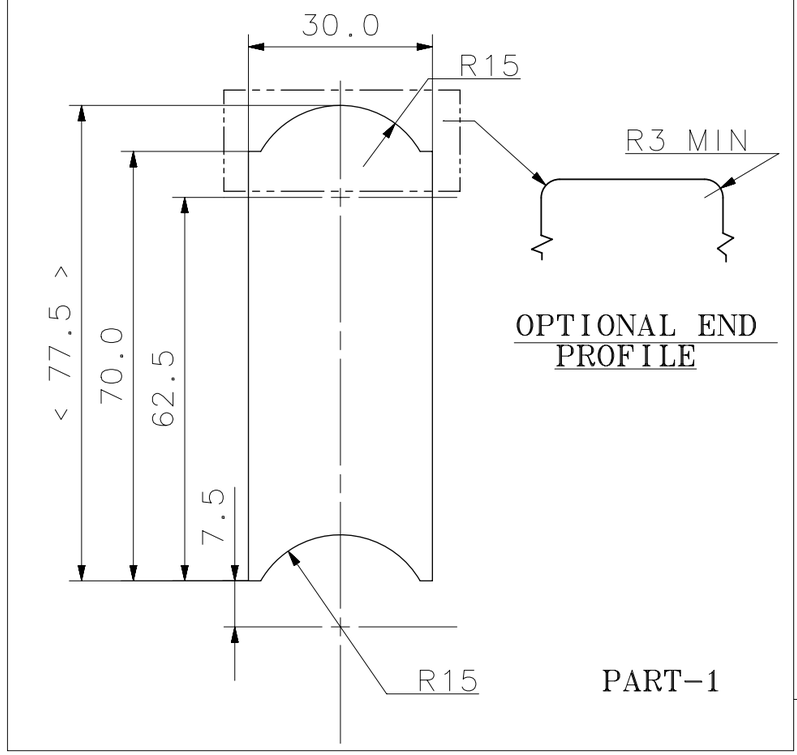
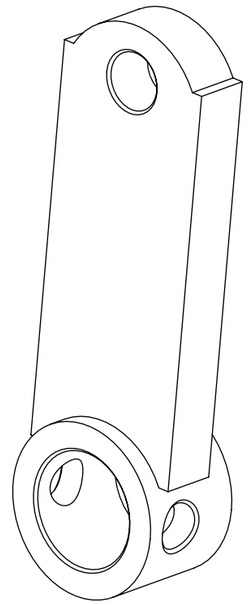




OPTIONAL END PROFILE

PART−1



NOTE:-

1> PRIMING AS PER PS-529 PROC-2.
2> WELDING AS PER PS-608.
3> REMOVE SHARP CORNERS.
4> DO NOT PRIME ANY HOLE ID.
5> UNSPECIFIED WELD SIZE 3 MM.

<SC> :SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

DIMENSIONS

LINEAR IN mm.	OVER	0.5	3	6	30	120	400	1000	2000
	UPTO	3	6	30	120	400	1000	2000	4000
f	FINE (X.XXX)	± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-
m	MEDIUM (X.XX)	± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2
c	COARSE (X.X)	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4
v	VERY COARSE (X)	-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8

ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.				
	OVER	-	10	50	120	400
	UPTO	10	50	120	400	-
f	FINE (X.XXX)	± 1°	± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'
m	MEDIUM (X.XX)					
c	COARSE (X.X)	± 1° 30'	± 1°	± 0° 30'	± 0° 15'	± 0° 10'
v	VERY COARSE (X)	± 3°	± 2°	± 1°	± 0° 30'	± 0° 20'

PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.

COMPUTER GENERATED DRAWING | DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK | DO NOT SCALE | DRG SIZE : A3

ALL DIMENSIONS ARE IN mm. | CHECK DRG WITH LATEST CHANGE No

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO : 18083

PART NO. : 007601700D1

PART NAME : TRANS LEVER F−R SHUTTLE

MATERIAL : FE-410W B AS PER IS-2062

HEAT TREATMENT : SEE NOTE

	NAME	SIGN	DATE
CAD ENGG.	LKS	−sd−	26/2/04
DESIGNER	LKS	−sd−	26/2/04
CHECKER	ASP	−sd−	26/2/04
APPR.BY	DSS	−sd−	26/2/04

FIRST USED TRCR. MODEL

SCALE 1:1

SHEET 1 OF 1

UNIT QTY. : 1

WEIGHT : 0.216 kg.

E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE
600000010233	AA		REDRAWN WITH 3D REF.	PRP	NVC	RAW	28/07/15